

# Accessories

## Medium Duty "M" Series Supports:

Frame: 12 gauge welded formed steel construction.  
 Pivot Plates: 35 degree adjustable standard.  
 Floor Anchors: Holes for 1/2" anchor bolts are provided.



"M" Series

Capacity  
1500# Ea.

Height to Top of Conveyor		
Models 1, 2	Model 70	Weights (Lbs.)
10" - 13"	11" - 14"	9#
13" - 16"	14" - 17"	11#
16" - 19"	17" - 20"	14#
19" - 25"	20" - 26"	17#
23" - 29"	24" - 30"	19#
* 26" - 38"	* 27" - 39"	23#
37" - 49"	38" - 50"	28#
49" - 61"	50" - 62"	35#
61" - 73"	62" - 74"	40#
73" - 85"	74" - 86"	43#
83" - 95"	84" - 96"	46#
95" - 107"	96" - 108"	49#

\*Standard Support Height.

## Heavy Duty "H" Series Supports:

Frame: 10 gauge welded formed steel construction.  
 Pivot Plates: 35 degree adjustable standard.  
 Floor Anchors: Holes for 1/2" anchor bolts are provided.



"H" Series

Capacity  
3000# Ea.

Height to Top of Conveyor	
Models 1, 2	Weights (Lbs.)
10-1/4" - 12"	16#
12" - 15"	18#
* 15" - 18"	20#
18" - 21"	27#
21" - 24"	29#
24" - 30"	32#
30" - 36"	35#
36" - 48"	43#
48" - 60"	50#
60" - 72"	56#
72" - 84"	62#
84" - 96"	68#

\*Standard Support Height.

## "Tripod" Series Mobile Supports:

Skatewheel Only - Durable, 3-legged pipe stands, with adjustable height variations.

## Spring Balanced Conveyor Gates:

Widths - Overall widths range from 16" to 40".  
 Lengths - 3' and 4' standard lengths.  
 Hinge Hardware - 7 ga. steel hinge hardware bolted to conveyor channel.  
 Compression Springs - Springs vary from 75 - 300 lbs. depending on weight and width of conveyor.  
 Cross Bracing - 1-1/2" x 1-1/2" x 3/16" structural angle.  
 Handles - 1/4" x 1-1/4" bar steel open-ended handles.  
 Gate Rest - 7 ga. structural steel gate rests.  
 Weight Limits - All spring balanced gates are limited to a maximum of 90 lbs. per four foot (4'0") length. For gates in excess of 90 lbs. per four foot (4'0") length, counterweights will be used.

## Guard Rails:

Adjustable Channel Guard Rails - 7/8" x 1-5/8" x 12 gauge channel, 5/8" dia. support "L" rod and clamps.  
 Angle Guard Rails - Leg In and Leg Out.  
 1-1/2" x 1-1/2" x 12 gauge.  
 Fixed Channel Guard Rails - straight channel and curved channel.  
 Straight - 3-1/2" x 1-1/2" x 10 ga. both sides.  
 Curved - 90 or 45 degree, inside, outside or both sides.

## Rod Type Ceiling Hangers:

Widths - Widths correspond with width of conveyor ordered.  
 Lengths - 10' long fully threaded rod. To be used in place of standard stationary supports.  
 Extensions - Rod lengths may be extended using coupling nuts.  
 Rods - 5/8" diameter all thread rods.  
 Cross Pipe - 1-1/2" diameter pipe.

## Poly-Tier Supports:

Capacity - 1500 lbs. per cross member and 3000 lbs. per support.  
 Widths - 22" to 46" standard overall widths.  
 Heights - Heights from 36" to 84" top of roller.  
 Tiers - Two tiers standard.  
 Knee Braces - 10 gauge formed angle steel. One set standard. Installer must field drill for exact fit.

## End Stops:

Skatewheel:  
 Angle End Stop - 1-1/2" x 1-1/2" x 12 gauge angle bolted to end of conveyor frame.  
 Roller:  
 Angle End Stop - for 1.9" gravity and 2.5" gravity.  
 1.9" - 1" x 1-1/2" x 16 ga. steel.  
 2.5" - 6" @ 8.2# painted structural channel.  
 Raised End Roller Stop - 2" dia. x 16 gauge roller.

## Turning Wheels:

Specs - 6" diameter wheel x 1-1/4" rubber face with mounting hardware.